

LAKE UTOPIA PAPER

HIGH-PERFORMANCE CORRUGATING MEDIUM

Basis Weight	Target (lb)	24.5	26.0	28.7	30.0	33.0	36.0
Concora	Target (lbf)	80	85	91	105	120	125
Ring Crush	Target (lbf)	45	50	62	65	70	79
Porosity	Min (seconds)	10	10	10	10	10	10
Water Drop	Min (seconds)	5	5	5	5	5	5
Caliper	Target (0.001")	8.6	9.2	10.9	10.9	11.5	12.4
Moisture	Target (%)	8.0	8.0	8.0	8.0	8.0	8.0

Lake Utopia Offers:

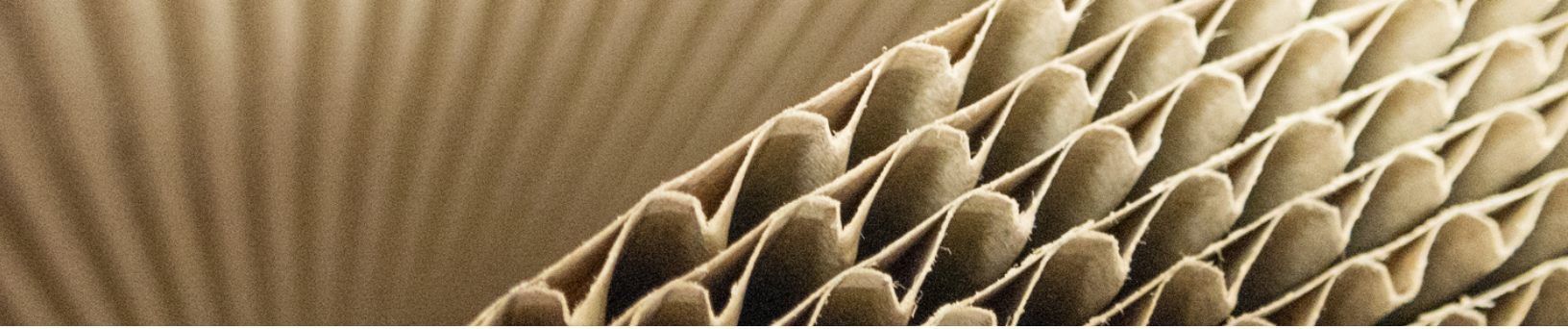
- World-class quality and services in production of corrugating medium
- Industry Leading High-Performance Virgin Grade Manufactured In North America

Certifications

- SFI® Chain of Custody
- FSC® (C081657) Chain of Custody
- ISO 9001 and ISO 14001



600 Route 785, Utopia, New Brunswick E5C 2K4 Canada
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HIGH-PERFORMANCE SEMI-CHEMICAL FLUTING

Basis Weight	Target (gsm)	110	125	146	160	175
Concora	Target (N)	335	378	467	534	556
Ring Crush	Target (N)	200	222	289	311	351
Porosity	Min (seconds)	10	10	10	10	10
Water Drop	Min (seconds)	5	5	5	5	5
Caliper	Target (Microns)	218	234	277	292	315
Moisture	Target (%)	9.0	9.0	9.0	9.0	9.0

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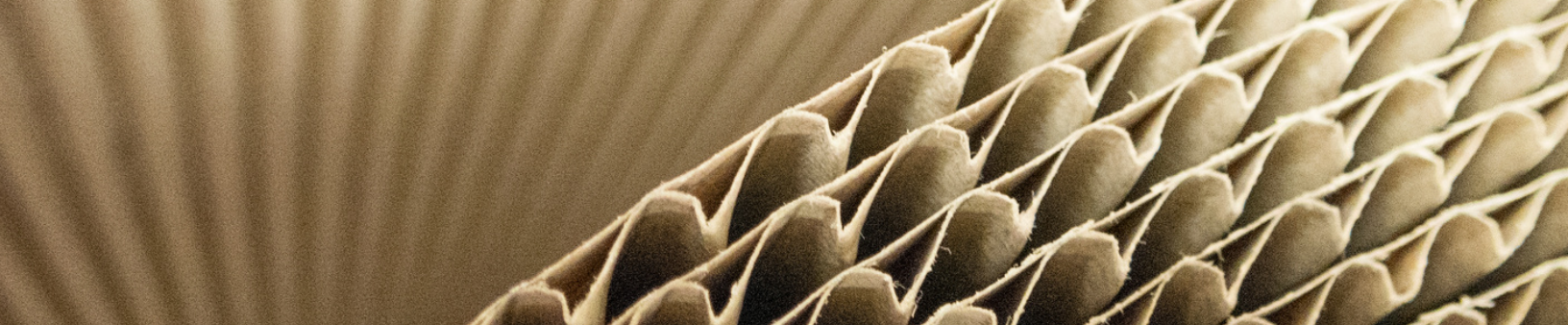
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SEMI-CHEMICAL CORRUGATING MEDIUM

Basis Weight	Target (lb)	23.0	26.0	31.0	33.0	36.0	40.0
Concora	Target (lbf)	55	65	77	81	86	89
Ring Crush	Target (lbf)	28	35	49	54	61	66
Porosity	Min (seconds)	10	10	10	10	10	10
Water Drop	Min (seconds)	5	5	5	5	5	5
Caliper	Target (0.001")	8.6	9.2	10.9	11.5	12.4	13.0
Moisture	Target (%)	9.0	9.0	9.0	9.0	9.0	9.0

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SEMI-CHEMICAL FLUTING

Basis Weight	Target (gsm)	112	127	146	161	176	195
Concora	Target (N)	245	289	343	360	383	396
Ring Crush	Target (N)	125	156	218	240	271	294
Porosity	Min (seconds)	10	10	10	10	10	10
Water Drop	Min (seconds)	5	5	5	5	5	5
Caliper	Target (Microns)	218	234	277	292	315	330
Moisture	Target (%)	9.0	9.0	9.0	9.0	9.0	9.0

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